

AVKOTE Flowseal 2K

Description

Product:	2K (two pack) weather resistant gloss sealant to refurbish weathered paint and give an easy clean gloss surface. Flowseal 2K is Isocyanate free.
Field of Application:	Gloss sealer for exterior and interior use for weathered (chalked) paint and plastic surfaces. Gives protection from further erosion and dirt. Aids cleaning of graffiti. Ideal for Railway Carriages, Trucks, Coaches and other Vehicles.
Delivery Specifications	
Colour:	Milky Fluid
Consistency:	Fluid

Technical Data

Viscosity (20°C):	Approx 1.0g/cm ²
Solids:	Approx 12%
Processing & drying Temp:	Minimal +10°C
Storage life in tightly closed Containers at 20°C:	12 months

Processing

Mixing Ratio:	AVKOTE 5245 Hardener 1:1
Thinner	Use un-thinned
Viscosity:	Approx 12 sec/DIN 4-funnel
Drying time 23°C/50% r.h.:	5-15 minutes depending on air flow
Special Limitations:	None
Note:	Can be removed with AVKOTE Strip Fluid or AVKOTE Strip Paste
Precautionary Measure:	Work should be carried out in line with standard industrial safety procedures

Coatings Recommendations

On previously painted surfaces remove the surface 'chalking' and clean with AVKOTE 'Basic Cleaner' and a white pad. Mix in the special hardener on a 1:1 ratio. Then simply wipe on the AVKOTE Flowseal 2K with a lambswool pad (no need to mask the surrounding area). Coverage is excellent (1 litre covers all the painted surfaces on a typical railway carriage). AVKOTE Flowseal 2K dries to a self-levelling gloss and is touch dry in 10-15 minutes.
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Safety Advice

Security Data Sheet:	Ask for our security data sheet no 3501
Flash Point:	Not Applicable
Classification RID/ADR:	Non-dangerous goods
Poison Group:	Free / BAG T no. 619000
VVS-Waste Code:	1610
VOC Content:	< 3%

This information is a standard recommendation. The application should be adapted to local standards. No liability or claim can be made from this sheet.