

Technical Data Sheet



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Data sheet Nr. 5393/WE

AVKOTE WE

Product description	Especially fast drying, Satin 2K coating with very good weathering characteristics and good resistance to chemicals and mechanical abrasion. Test standard compliance: DIN 68861 Part 1B (Chemical Resistance) DIN 4102 B1 (Non Flammable)
Binding Agent	2-K polyurethane resin
Areas of Application	High-quality top-coat for Wood to be applied on top of Avkote 242 Marine.
Form of Supply	Colours RAL and BS colour cards Other Colours available on request Gloss Level Silk (30 - 45 gloss levels at 60 °)
Hardener	Avkote Hardener 279
Packing	Coating 1, 3 and 5 Litre disposable containers Hardener 1 Litre disposable containers

Technical Data


The data is valid for Avkote WE white 80. The values can change for other colours.							
	Coating		Hardener		Mixture		
Specific Gravity (23 °C)	1.2	g/cm ³	1.0	g/cm ³	1.17	g/cm ³	
Solids content	52	± 2 Weight-%	46	± 2 Weight-%	Appr 51	Weight-%	
Organic Solvent Content.	48	± 2 Weight-%	54	± 2 Weight-%	Appr 49	Weight-%	
VOC Content (CH / EU)	57	%	570	g/lt	56	%	560 g/lt
Shelf life at 20 °C	12 Months		6 Months in well shut containers				
Theoretical Coverage	96 g/m ² 10.4 m ² /kg for 30 µm dry layer thickness						

Safety Data	Coating	Hardener
Flash point	27 °C	0 °C
Transport ADR/RID	Class: 3 VP: III	Class: 3 VP: III
Poison classification (EU)		
VVS disposal code (EU/CH)	08, 08 01, 08 01 11	08, 08 01, 08 01 11



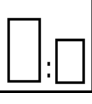
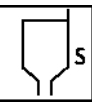


Application Recommendations







Substrate	No. of Coats	Product	Dry Film thickness	Data sheet
Teak, Mahogany &Wenge	1 x Filler Varnish	Avkote 242 Marine Leave to dry for 1 Hour	30-40 µm	242001
	1 x Top Coat	Avkote 242 Marine Leave to dry overnight (16 Hours) at room temperature. Sand with P240-280 If coloured top coat required	35-45 µm	242001
	1 x Top Coat	Avkote WE	30-50 µm	5393/WE
	For increased wear protection 1 x Lacquer	Avkote 1495 Lacquer	30-40 µm	5494/1495
For further application proposals please ask our technical department.				

Preparation

	Substrate	Every substrate must be thoroughly cleaned, grease and oil-free, and dry before paint application commences.
	Teak & Wenge	Degrease with V 100, remove dust with a copper brush, then twice with V 100 Thinner. Apply 242 Marine then Apply Avkote WE.

Processing

	Preventative measures	We recommend the wearing of protective clothing even if not stipulated by law. The national and regional health and safety regulations for work hygiene and equipment are to be observed. Pay attention to our safety data sheet Nos. 539300LE and 279H00.
	Stir	Before use ensure contents are stirred together well with hardener if applicable.
	Mixing Ratio	10 : 1 by volume with Avkote 279 hardener Add up to 4:1 Avkote 279 hardener to increase gloss level.
	Pot life at 20 °C	Minimum 8 hr. according to tone
	Thinners	Dilute with thinners 95 (slow) or 13000 (fast) to application viscosity according to the table shown below.
	brush	Not recommended
	Roll	Not recommended

	Viscosity DIN-4	Thinners	Nozzle	Pressure	Spray coats
 Gravity Feed Spray-gun	18 - 22 secs	25 - 30 %	1.4 - 1.8 mm	3 - 4 bar	2
 Suction-spray-gun	18 - 22 secs	25 - 30 %	1.4 - 1.8 mm	3 - 4 bar	2
 Airless-(Airmix)-Spray	22 - 25" secs	25 %	11/40	3 – 4 bar Atomising air 1.5 - 2	1 - 2
 HVLP paint gun	18 - 22 secs	25 - 30 %	1.4 - 1.8 mm	3 - 4 bar	2
 Evaporation time	Prior to drying at temperatures over 40 °C allow an evaporation time of 15 minutes.				
 Drying time	For 50 µm dry coating at 65 % of relative humidity				
	At 20 °C	Tack-Dry	after:	2	Minutes
		Touch – Dry	after:	10	Minutes
		Dried (Can be sanded)	after:	1	Hour
		Suitable for re-coating	after:	2	Hours
		Completely Dry	after:	7	days

Important references

Specific restrictions	Relative humidity max. 80 %		
Minimum application- and drying temperature	15	°C	Do not apply at temperatures below the dew point
Coating removal	Sand blast and/or paint stripper		
Equipment cleaning	Clean immediately after use with Gun Wash Thinners.		

Important Recommendations

	For buildings situated near the sea or in a heavily polluted area or city a clear coat must be applied to protect against the influence of salt air and pollution.
	For pastel coloured coating of surfaces subject to heavy use, such as structural elements, working surfaces etc., it is recommended to clear coat with an Avkote 1483, 1485 or 1495 Lacquer to improve resistance to marking.
	Please observe our Material Safety Data Sheets for all products used as well as the instructions on the tin label.

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